

### Amendments to the Claims

This listing of claims replaces all prior versions, and listings, of claims in the application.

#### Listing of Claims

~~Claim 1.~~ (Currently amended) ~~[[:]]~~ Process A process for the preparation of sheets ~~(7, 17)~~ that contains the following characteristics of the process comprising:

extruding a film tube ~~(1)~~;

laying the extruded film tube flat; ~~and squeezing it~~  
~~reversing the film tube~~

cutting the extruded flattened film tube ~~(1)~~ in a  
conveying direction (z) thereof to provide a first and a second  
sheet;

squeezing the first and second sheets; and  
~~characterized by the fact~~

~~that the film tube is cut in the conveying direction of~~  
~~the film tube (z) before the squeezing (3) takes place and~~

~~that at least one resulting sheet (1) runs through only~~  
~~one reversing device (100) before it is fed to a stationary~~  
~~further processing device or storage device~~

performing a reversing operation such that parts of the  
surfaces of at least one of the sheets come into contact, the

surfaces that come into contact with each other being those that formed an interior surface of the film tube.

Claim 2-3. (Canceled) [[:]]

Claim 4. (Currently amended) [[:]] ~~Process~~ The process in accordance with claim 1, ~~characterized by the fact that wherein~~ the sheets (7, 17) are prepared with at least one sticky surface ~~in that a by extruding the film tube (1) is processed~~ with at least one sticky peripheral surface.

Claim 5. (Currently amended) [[:]] ~~Process~~ The process in accordance with claim 3 1, ~~characterized by the fact that a~~ wherein the film tube (1) is processed that has a sticky external surface and ~~that while~~ wherein during the reversing operation only ~~these surfaces of the cut film tubes (1) come into contact~~ sheets that had formed the internal surface of the film tube (1) before contact each other.

Claim 6. (Currently amended) [[:]] ~~Process~~ A machine for the preparation of sheets, ~~(7, 17) that contains the following~~ characteristics comprising:

~~a means for the extrusion of~~ device that extrudes a film tube (1);

~~a flattening device (2) and a squeezing device (3) for~~  
that flattens the extruded film tube (1);

a cut-off device that slits the flattened film tube  
lengthwise in a conveying direction (z) thereof to provide a  
first and a second sheet;

a device that squeezes the first and second sheets; and  
~~a means (100) for the reversing of the film tube (1)~~  
~~at least one cut-off device (4) for slitting the~~  
~~extruded film tube (1) lengthwise~~  
~~characterized by the fact~~

~~that at least one cut-off device (4) is provided for~~  
~~slitting the extruded film tube (1) lengthwise in the conveying~~  
~~direction (z) of the film tube before the squeezing device (3)~~

~~that only one reverse~~ a reversing device (100) is  
provided through which at least one resulting sheet (7, 17) of  
the first and second sheets runs before it (7, 17) the reversed  
sheet is fed to a stationary processing device or storage device,  
such that parts of the surfaces of at least one of the sheets  
that had formed an interior surface of the film tube come into  
contact with each other.

Claim 7. (Currently amended) [[:]] ~~Process~~ The machine in  
accordance with ~~the aforesaid~~ claim 6, ~~characterized by a~~  
~~reversing device (100) whereby~~ wherein the reversing device is  
configured to lead the sheets (7, 17) can be led past at least

one reversing air turning bar ~~(103, 105)~~ and at least one reversing deflecting roller ~~(102, 104)~~.

Claim 8. (Currently amended) [[:]] ~~Device~~ The machine in accordance with ~~the aforesaid claim 6, characterized by the fact that~~ wherein the reversing device (100) contains includes at least one functional pair formed of an air turning bar ~~(103, 105)~~ and a deflecting roller ~~(102, 104)~~ ~~whereby the air turning bar (103, 105) and the deflecting roller (102, 104)~~ that carry out a reversing movement around an axis that runs orthogonal to ~~the a~~ a rotational position of the deflecting roller.

Claim 9. (Currently amended) [[:]] ~~Process~~ The machine in accordance with claim 2 6, ~~characterized by the fact that sheets (7, 17) are prepared with at least one sticky surface in that a~~ wherein the extrusion device is configured to extrude the film tube (1) is processed with at least one sticky peripheral surface such that the first and second sheets each have at least one sticky surface.

Claim 10. (Canceled) [[:]]

Claim 11. (Currently amended) [[:]] ~~Process~~ The machine in accordance with claim 4 6, ~~characterized by the fact that a~~ wherein the machine is configured to process the film tube (1) is

~~processed that has~~ having a sticky external surface and ~~that~~  
~~while reversing~~ wherein the reversing device is configured to  
reverse the sheets such that only those surfaces of the ~~cut film~~  
~~tubes (1) come into contact~~ sheets that had formed the internal  
surface of the film tube ~~(1) before~~ contact each other.